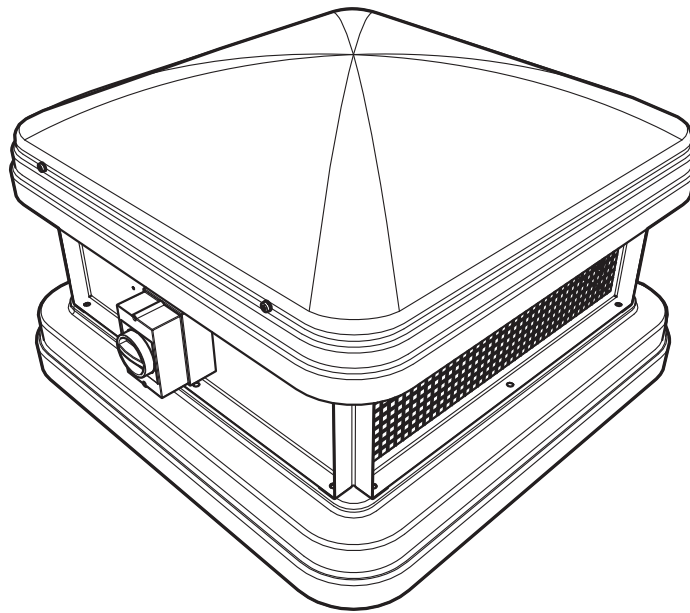



DOME Roof Extract Units


Installation, Operation and Maintenance Manual





Important  This manual must be read in full before Installation, Operation and Maintenance of the units supplied

Please ensure that this document is passed to the end user. This manual forms an integral part of the product and should be kept for the working life of the product. Additional copies of this and supporting documents are available by contacting VES or by visiting www.ves.co.uk and following the 'Download O & M's' link.

The following symbols used within this document refer to potential dangers, advice for safe operation or important points of reference

Warning  Indicates hazards associated with electric current and high voltages

Caution  Indicates hazards that require safety advice for personnel or potential unit/property damage

Important  Indicates important information

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Introduction **1** The **DOME** series is a range of centrifugal roof extract units, with duties upto 3m³/s. Suitable for curb and profile sheet mounting, available in low silhouette side extract configurations. As standard, each unit will have been supplied pre-wired to an external isolator. A roof terminal unit without fan is also available. The standard operating temperature of the unit is -20 to +35°C.

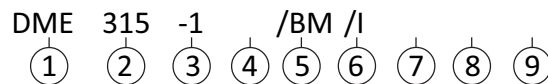
For further technical details regarding dimensions and weights, contact VES on **08448 15 60 60**, quoting the sales order (SO) number and the unit type as found on the unit nameplate, or alternatively visit www.ves.co.uk.

DOME Roof Extract Units

Installation, Operation and Maintenance Manual

Nomenclature 2	Point Description	Point Variants	Details (as appropriate)
Part Number Coding	1 Product	DME	DOME Roof Extract Units
	2 Fan Size	315...560	Sequential
	3 Phase	-1 -3	230V 50Hz Single Phase 400V 50Hz Three Phase
	4 Wiring	Null	Not appropriate
		S	Star
		D	Delta
	5 Framework	/BM	Birdmesh
	6 Connection	/I	Pre-wired isolator/s
	7 Option	/SC	Speed Controller option
8 Colour	Null /BS14C40	Standard finish, RAL7004 (Signal grey) Special finish, to BS14C40 etc..	
9 Special	/S	Special (non-standard) Unit	

Typical Example **DME315-1/BM/I**



Receipt of Goods & Handling 3 Immediately upon receipt of goods, check for possible damage in transit paying particular attention to fan impeller and unit GRP. Prior to installation please check to ensure alignment and smooth rotation of the impeller after transit. Also check to ensure that any ancillary items are included. These will normally be supplied fitted or, in the case of small items, taped to the unit.
 In the event of any damage having occurred or if any item is found to be missing, it is essential to inform VES Andover Ltd. within **7 days** of delivery quoting sales order number and the unit type, as found on the unit nameplate. After this period, VES would be unable to accept any claim for damaged or missing goods.

Installation 4 The entire system must be considered for safety purposes and it is the responsibility of the installer to ensure that all of the equipment is installed in compliance with the manufacturer's recommendations, with due regard to the current HEALTH AND SAFETY AT WORK ACT and conforms to all relevant statutory regulations.
 Where a unit is installed so that a failure of components could result in injury to personnel, precautions should be taken to prevent such an injury. If the unit is installed where there is a reasonable possibility of persons or objects coming into contact with the impeller whilst operational, a guard should be fitted or steps taken to prevent this. It is the installer's responsibility to ensure that access is not obstructed in any way and safe working access for maintenance must be provided in accordance with Health and Safety and Building Regulations. For confirmation of required access please see the appropriate unit outline drawing.


For optimum unit performance, careful consideration must be paid to the location of the unit in relation to the ductwork and associated items; placing the unit directly adjacent to a bend in ductwork will impede airflow and reduce performance. Consideration should be given by the installer to ensure adequate illumination of the unit location in order for safe maintenance. Further consideration should be given to the unit's position and secured into place as appropriate. This is especially important with external units as the wind and elements may effect the overall stability of the unit.

DOME units feature a blank side to the support assembly. When positioning the unit, this should side should face the prevailing weather to help prevent possible water ingress. It is recommended that a suitable drain should be incorporated into the adjoining ductwork to reduce the likelihood of water contamination in the event of rainwater entering the ductwork.

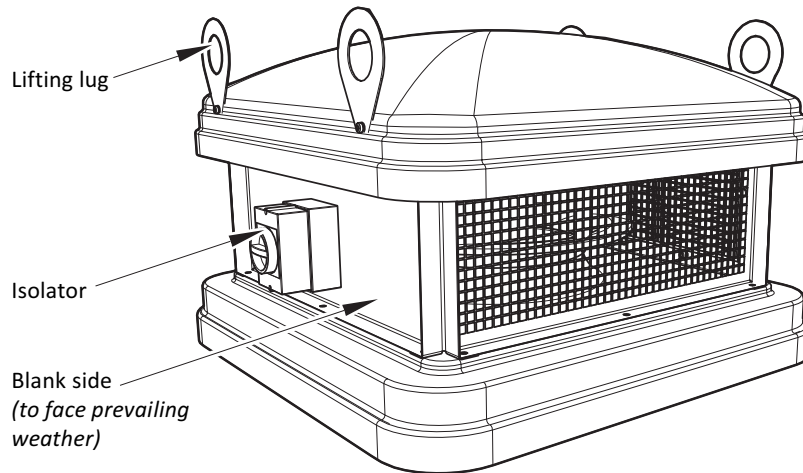
DOME Roof Extract Units

Installation, Operation and Maintenance Manual

Installation 4 Continued

Caution  Only experienced fitters should undertake this work. Take necessary safety precautions when working in elevated positions.

Lifting Detail
Showing unit with lifting lugs
Fig. 1

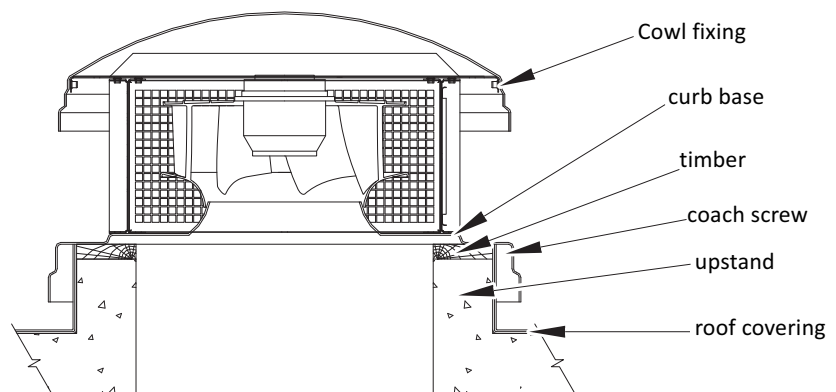


When moving the unit, handle with care and in such a manner as to avoid damaging the external finish as this may reduce the ability to resist corrosion. The appropriate lifting lugs should be used and lifted using spreaders, taking into account the weight of the unit. The lifting gear should be arranged so as not to bear on the casework. For aesthetic reasons the lifting lugs should be removed after installation. Ensure that all fixings removed are replaced correctly **1**.

Units with curb base mounting


The Dome unit is designed to sit on top of a prepared roof upstand, for further dimensional details refer to the unit outline drawing. We recommend that each unit be fixed to the upstand with coach screws or similar, through the side of curb base into the timber upstand see *fig. 2*. This is especially important as strong winds could be encountered in exposed locations. Again when positioning the unit, the isolator side of the unit should face the prevailing weather to help prevent possible water ingress.

Typical Curb Base Detail
Fig. 2



Units with soaker sheet base mounting

Before cutting into the roof ensure that the correct profile base has been purchased. All roof apertures must be independently supported by structural trimmers in accordance with local building regulations, in order to protect plant weight, and to support any service personnel. The DOME unit complete with soaker sheet is designed for sloping roofs only, to a maximum pitch of 30°. (see *fig. 3* & *4* for more details). This installation may require more than one engineer as access to both the roof and the ventilated area may be required.

Important  For soaker sheet installations it is essential that each fan unit be supported by and fixed to a purlin box. The soaker sheet acts as a flashing to ensure weatherproofing and is **not suitable** for load-bearing applications.

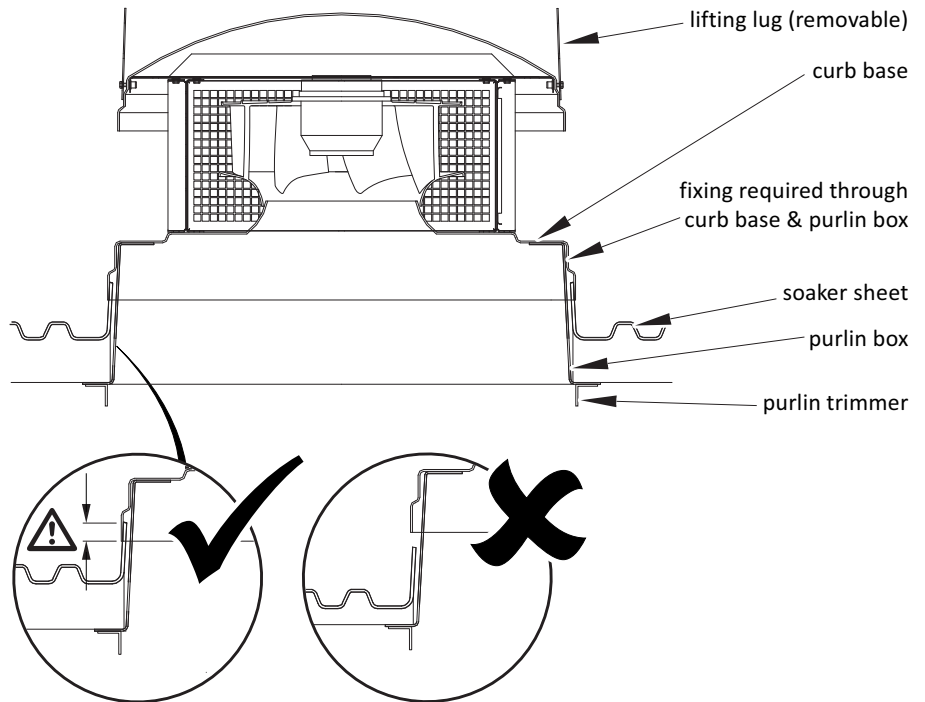
DOME Roof Extract Units

Installation, Operation and Maintenance Manual

Installation 4 Continued

Typical Curb Base Detail

Fig. 3



Important !

It is important that the height of the purlin box support be adjusted to ensure that the curb base overlaps the soaker sheet correctly (see above). This can be achieved by adjusting the position of the purlin trimmer. Failure to set this correctly will compromise the integrity of the roof and may lead to leakage.

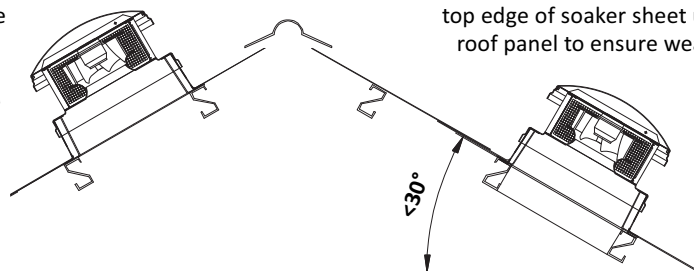
It may not always be possible to install the unit in its optimum position, however the following should be considered when positioning the unit: If locating roof units in roof lights, trimmer supports are essential. Care should be taken to avoid siting units directly above tie bars or purlins as this may obstruct the fan and impede ductwork.

Recommended soaker sheet installation

Fig. 4

Ideal location

Where possible site the roof unit with the top edge of the soaker sheet placed under the ridge capping



If a lower position is required tuck the top edge of soaker sheet under desired roof panel to ensure weatherproofing

On existing roofs we recommend that the top edge of the soaker sheet be installed under the ridge capping, however good weather proofing can also be achieved further down the roof provided the soaker sheet top edge tucks under the existing roof panel. For structural support a purlin box should be used, and trimmers fitted between the purlins to support the assembly.

Important !


When the unit is fitted to corrugated roofs, the unit must sit central to any one sheet and not where two sheets join together to ensure there is adequate support for the unit.


For tiled roofs, the soaker sheet should be appropriately flashed as you would a chimney so as to ensure good weatherproofing. On metal decking roofs it is often impractical and unwise to attempt to lift the roofing sheets and install the roof unit as described above. In these circumstances we recommend that a sufficiently sized hole be cut in the required location for the roof unit and the unit be supported and fixed into position as above. Once in position a cover sheet can be run from the apex (under the ridge capping), down to and just overlapping the edge of the unit soaker sheet, to ensure weatherproofing (see fig. 4).


DOME Roof Extract Units

Installation, Operation and Maintenance Manual

Standard Wiring 5 & Fan Installation

Warning  The electrical supply **must be fully isolated** before attempting to affect any work on this unit. All electrical connections to any unit must be carried out in accordance with the current edition of the I.E.E Regulations, only competent Electricians should be allowed to affect any electrical work to our units.


Important  It is the customer's responsibility to supply earth fault protection through the building installation device and a dedicated, isolated power supply with overload protection, to account for motor start up currents. See the accompanying fan wiring diagram for specific fan details (*page 6 & 7*).

Warning  Do not connect any unit to an electrical supply voltage outside of the specification.

For Three Phase Fans, a trial connection of the three phase supply should be made to check that the fan rotates in the correct direction as indicated on the fan. If the rotation is incorrect, interchange any two phases of the incoming supply at the isolator.

For incorrect rotation of single phase fans, check with the VES Service department for advice, on **08448 15 60 60**.

The following wiring diagrams (*page 6 & 7*) are a guide to installing the standard fan options found on **DOME** units. If in any doubt, for units with fitted VES controls or for special versions of the units, consult the wiring diagram in your document pack or contact VES Customer Services Department on **08448 15 60 60**, quoting the sales order (SO) number and unit type as found on the unit name plate.

Important  For associated components (speed controllers, controls) please refer to the relevant accompanying O&M

DOME Roof Extract Units

Installation, Operation and Maintenance Manual

Standard Wiring 5 Continued & Fan Installation

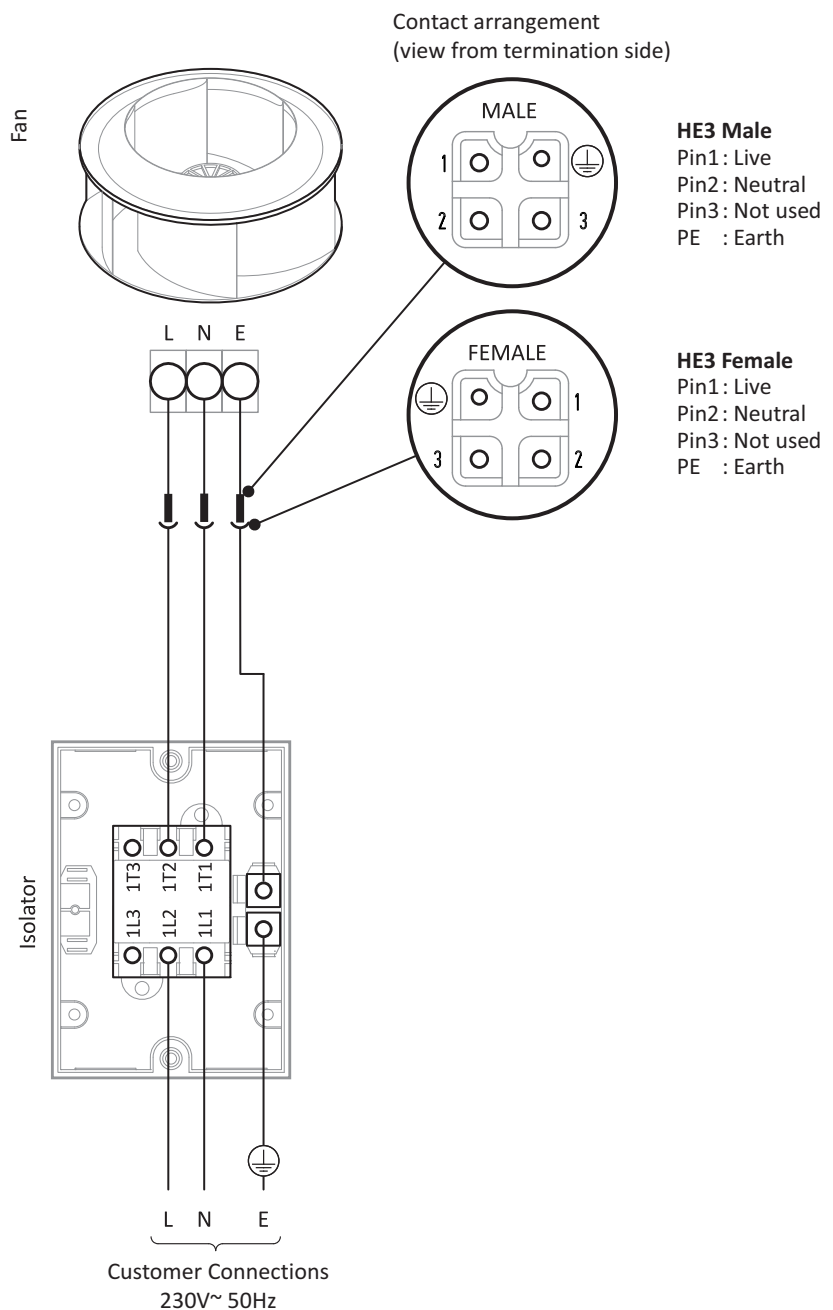
Standard fan details
 230VAC 50Hz

Fig. 5

Model		230V 1PH 50Hz			
Dome Unit	Fan	Motor Power (kW)	FLC (A)	SC (A)	C400V (µF)
315	ZC0501	0.14	0.62	1.2	4
355	ZC0601	0.27	1.3	3.9	6
400	ZC0701	0.43	1.9	5.0	10
450	ZC0801	0.62	2.8	7	12
500	ZC0901	1.30	5.8	15	30

Standard wiring arrangement 230VAC 50Hz

Fig. 6



DOME Roof Extract Units

Installation, Operation and Maintenance Manual

Standard Wiring 5 Continued & Fan Installation

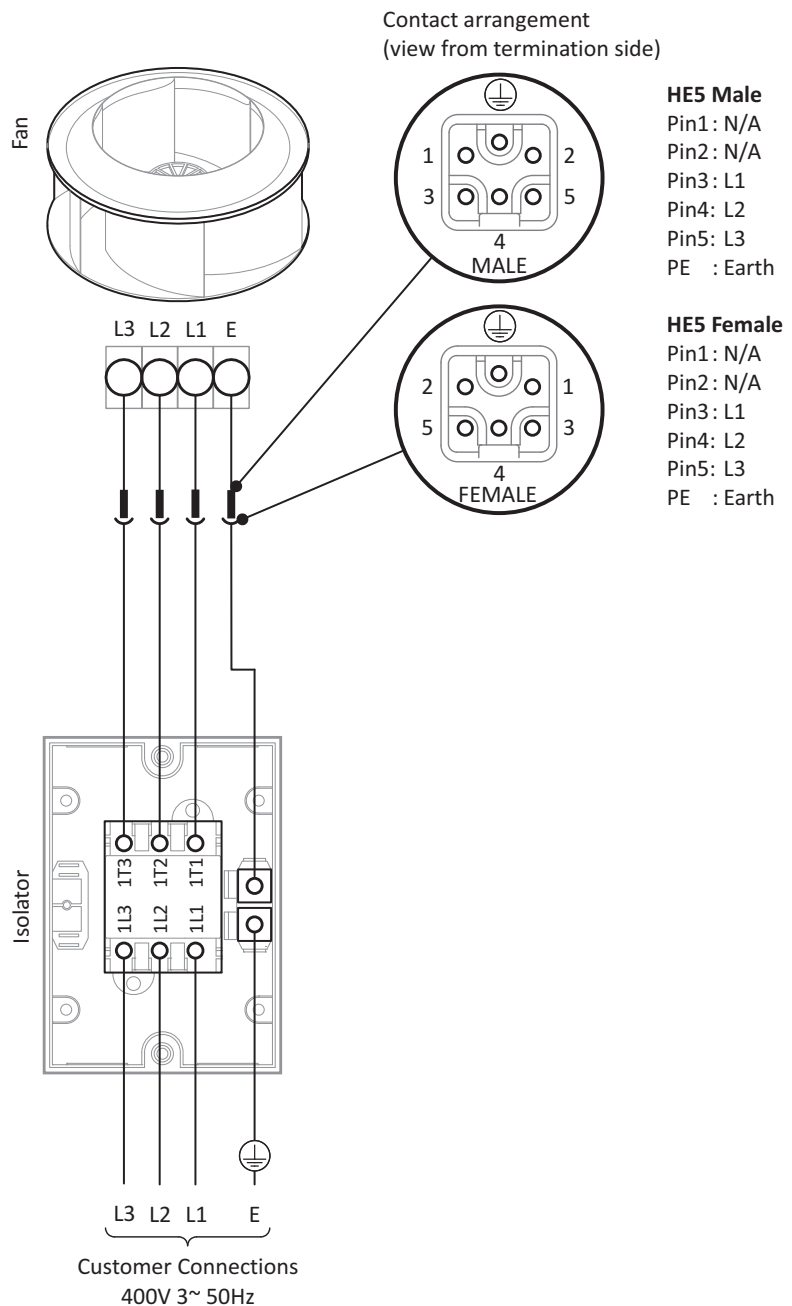
Standard fan details
 400V Three Phase

Fig. 7

Model		400V 3PH 50Hz		
Dome Unit	Fan	Motor Power (kW)	FLC (A)	SC (A)
400	ZC0703	0.44	0.8	2.7
450	ZC0803	0.65	1.3	3.4
500	ZC0903	1.20	2.2	8.6
560	ZC1003	1.70	3.3	10.0

Standard wiring arrangement 400V Three Phase

Fig. 8



DOME Roof Extract Units

Installation, Operation and Maintenance Manual

Maintenance 6

Important !

Before attempting to carry out any work on our units, all accompanying documentation including warning labels on the unit must be referenced.

Should it be necessary to remove any component, ensure that these are resecured into position once reinstalled. It is critical that after any maintenance work has been conducted that all components removed/replaced be refitted correctly by a competent engineer.

Warning ⚡

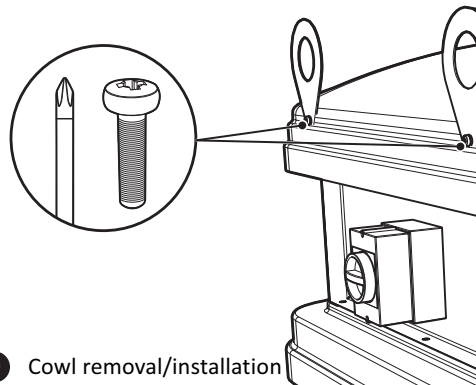
Before attempting to carry out any maintenance work, investigative or repair work on our units, the unit **MUST BE COMPLETELY ISOLATED** from its electrical supply. Ensure a minimum of two minutes after electrical disconnection before removing access panels. This will allow any moving parts to come to a rest. When used in conjunction with an Inverter for speed control, a minimum of **Five minutes** should be given to allow for the capacitors to discharge before starting work.

Care should also be taken when accessing external units as the wind and elements may cause moving parts to 'windmill'.

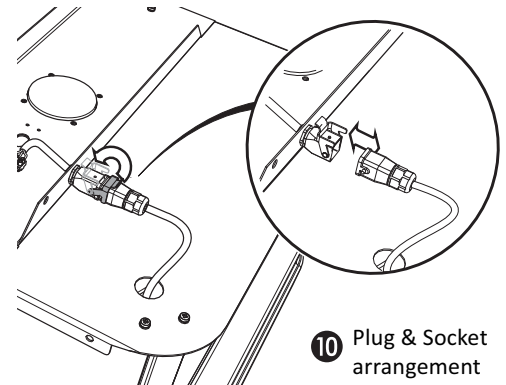
DOME units feature plug & socket connections to allow easy fan assembly removal should it be required. Follow the instruction below.

Fan assembly removal

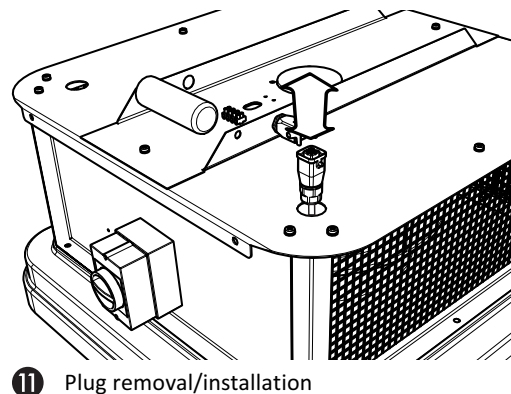
Carefully remove the cowl, retaining all fixings **9**. Separate the plug connection by hand (tools not required) by lifting the locking lever and pulling the plug/socket apart **10**. **DO NOT** pull the cable to separate the assembly. Remove and retain the fan plate fixings. Carefully lift off the fan assembly, allowing the plug to withdraw through the hole in the fan plate **11**.



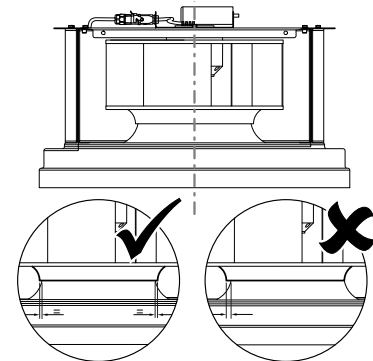
9 Cowl removal/installation



10 Plug & Socket arrangement



11 Plug removal/installation



12 Fan alignment

Fan assembly removal/ installation

Fig. **9 10 11 12**

Fan assembly installation

Place the fan assembly onto the support cage. Feed the isolator loom/socket through the hole provided in the fan plate assembly **11**. Fix the fan assembly on to the support cage and secure with the appropriate fixings, ensuring correct fan alignment **12**. If required, remove the access panel from the fan support cage to allow better access to the fan for alignment. It is important that the loom is secured away from the fan impeller (coil excess cable and zip tie loom to fan plate as appropriate), allow enough slack for loom connection/removal to fan socket. On reconnection, the plug assembly features a locating lug to ensure correct orientation. Once rejoined, lock the connection together again using the locking lever as shown **10**. Carefully replace the cowl **9** ensure all fixings are safely reinstated.

DOME Roof Extract Units

Installation, Operation and Maintenance Manual

Maintenance 6 Continued

In general, this series of units require very little maintenance. All fan and motor bearings are supplied fully greased and lubricated and are sealed for life. In the unlikely event of component failure, spares are available from stock at VES Andover Ltd.

Recommended Checks In order to keep the unit in good order the following maintenance routine is recommended:

Three Monthly Checks The support cage mesh should be inspected every three months. If it is found to be heavily soiled it should be cleaned, or if damaged in any way the support cage should be replaced.

Six Monthly Checks The fan impeller should be cleaned every 6 months. Failure to clean the fan on a regular basis could result in loss of fan performance, or cause it to fall out of balance. If a fan is stationary for long periods in a humid atmosphere, it should be switched ON for minimum of two hours every month to remove any moisture that may have condensed within the motor.

Twelve Monthly Checks DOME units are supplied with a powder coat paint finish. Check all painted items to ensure that they have not deteriorated, particularly where adverse environmental conditions prevail. Re-paint as necessary. Matching paint can be supplied upon request.

Spares & Repairs When enquiring after or ordering spares contact VES Spares Department, quoting the sales order (SO) number and unit type as found on the unit nameplate.

Tel: 08448 15 60 60 • Fax: 02380 26 12 04

WEEE Directive



At the end of their useful life the packaging and product should be disposed of via a suitable recycling centre. Do not dispose of with normal household waste. Do not burn.



PLEASE ENSURE THAT THIS DOCUMENT IS PASSED ON TO THE END USER

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DOME Roof Extract Units

Installation, Operation and Maintenance Manual

CE Declaration of Conformity

Date: 1st April 2010
Product: DOME Roof Extract Unit
Type: DOME
Manufacturer: VES Andover Limited

The product above is produced in accordance with EC Council Directives:

2004/108/EC (Electromagnetic Compatibility Directive)

2006/95/EC (Low Voltage Directive)

2006/42/EC (Machine Directive)

The European Harmonised Standards applied are:

BS EN ISO 12100, BS EN ISO 13857:2008, EN61000, EN 60204-1, BS EN 60950-1:2002

Basis of Self attestation:

Quality Assurance to ISO 9001-2000, BSI Reg. Firm Cert. No. Q5375

Signature of Manufacturer:



Position of Signatory:

Director

DOME Roof Extract Units

Installation, Operation and Maintenance Manual

Warranty

All VES Andover Products come with a one year guarantee from date of dispatch, which covers parts and labour.

You can now extend this with the following options:

Option 1. **FREE extended Warranty**

We can offer you a maintenance agreement that keeps this equipment in tip-top condition. If you take out this agreement, we will extend the warranty **free of charge for up to 5 years**, providing the regular maintenance agreement remains in place.

Option 2. **12-24 Month Extended Warranty**

12-24 months from the date of dispatch. This can be covered at a cost of just 3% of order value. (minimum charge £50.00).

Option 3. **12-36 Month Extended Warranty**

12-36 months from date of dispatch. For this cover, the charge is 6% of order value (Minimum charge £80)

Please State which option you require when you place your order. A transferable certificate will then be issued to you.

Please note, this offer excludes condensing units. We would be happy to quote you for these separately.

Register for separate spares reminders and get a 10% discount

Register for this free service and we will automatically send you a regular reminder detailing the consumable spares for this unit, together with their current list prices.

You will then be entitled to a 10% discount off any spares.

To arrange any of these options

Phone: 08448 15 60 60
or Email: spares@ves.co.uk

Stating the sales order and reference number from the unit.