



Colourfan Extract Fan Small Air Handling Units

1.1. General

A. Provide an extract fan unit to meet the performance and configuration as indicated in the schedule and detail drawings. The extract fan unit shall be tested to BS 848 and shall be of the Colourfan type as manufactured by VES Andover Ltd a company accredited with BS EN ISO 9001:2008.

1.2. Unit Construction

A. The unit shall be provided pre-assembled comprising of a rigidly constructed single skinned galvanised sheet steel case, centrifugal backward curved fan with direct drive motor & circular spigots.

B. The unit shall be supplied pre-wired to an external isolator.

C. The unit shall be available in plantroom or weatherproof construction as indicated in the schedule and detail drawings.

D. The unit shall have circular duct spigots complete with rubber gasket seals as indicated in the schedule and detail drawings.

E. Weatherproof units shall be fitted with an exhaust cowl as standard, finished to match the unit casework.

F. The unit casework shall incorporate high quality dual layer memory rubber gasket seals on service doors and panels.

G. The unit shall be fitted with high-density flame retardant acoustic lining as standard to ensure maximum thermal insulation and reduced noise transmission.

H. Access for maintenance shall be via removable panels, allowing access for the cleaning or removal of internal components as indicated in the schedule and detail drawings.

I. Plantroom units shall be suitable for top or bottom access as indicated in the schedule and detail drawings. Weatherproof units shall be suitable for top access only via a removable weather lid.

J. The casework shall incorporate mounting brackets compatible with drop-rod support systems.

K. Weatherproof units shall be supplied as standard with mounting feet. Plantroom units shall be available with optional mounting feet as indicated in the schedule.

L. Plantroom unit casework & spigots shall be supplied naturally finished in high quality galvanised steel as standard. Optional powdercoat colour as indicated in the schedule.

M. Weatherproof units shall be supplied powdercoated signal grey RAL7004 as standard. Alternative colour according to schedule.

N. The unit shall be designed to be secured to a suitable base, wall or ceiling, ensuring the use of correct fixings for the application and taking into account individual unit weight as indicated in the schedule and detail drawings.



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1.3. Fans

- A. The fan impeller shall be of PA6 glass-fiber reinforced, backward curved plastic blade construction with galvanised steel mounting plate.
- B. The fan impeller shall be statically and dynamically balanced to G 2.5 / G 6.3 according to ISO1940 part 1.
- C. The fan impeller shall be mated with an aerodynamic bell inlet eye for high efficiency and low noise generation.

1.4. Motors

- A. The fans shall incorporate external rotor motors to IP44 environmental protection rating & shall be supplied with thermal protection cutouts as standard.
- B. The size 0 & 1 unit motors shall be to insulation class B. The size 2 and above unit motors shall be to insulation class F.
- C. The integrated motor shall be supplied epoxy painted blue to RAL5002.
- D. The integrated motor shall be available as AC or with high efficiency EC (Electronically Commutated) controller as standard.
- E. The motor shall be supplied pre-wired and fitted with a quick-change plug connector.

1.5. Operation Environment

- A. The unit shall be designed to operate with process air temperatures from -20°C to 40°C, and humidity of up to 80%.

1.6. Controls

- A. The unit shall be supplied as standard pre-wired to an external isolator.
- B. If speed control is indicated in the schedule the unit shall be supplied with an internally mounted speed controller pre-wired to an external isolator.

1.7. Ancillaries

- A. The unit shall be fully compatible with a standard range of spigot mounted silencers. The silencers shall be suitable for duct mounting or direct mounting to the unit as indicated in the schedule.
- B. The silencer shall be a rigidly constructed single skinned galvanised sheet steel lining incorporating internal splitters lined with resin bonded mineral wool. Polythene & perforated metal sheet lining shall be available where indicated in the schedule.
- C. The silencer casework shall be provided naturally finished in high quality galvanised steel as standard. Internal & External powder coat available as indicated in the schedule. Colour to be in accordance with schedule.
- D. The plantroom unit shall be fully compatible with loose spigot mounted dampers suitable for direct fitting to the unit.



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E. Dampers shall incorporate an aluminium extruded channel frame & aluminium damper blades, mounted on nylon cogs with nylon bearing inserts. Blade operation shall be via a 12mm sq. spindle mounted to one side of the damper.

F. Dampers shall be of opposed blade type, incorporating gasket seals between blades and sealed angles on the frame to ensure maximum sealing efficiency when the blades are closed.

G. Dampers shall be suitable for use with optional 230Vac or 24Vac open/close actuator as supplied by VES Andover Ltd.

Download specification from www.ves.co.uk/information-centre